

## CLAIMS

What is claimed is:

1. A method comprising:
  - disposing SAKE in a translucent bottle;
  - disposing an ear of rice in the translucent bottle; and
  - sealing the translucent bottle.
2. The method of claim 1, wherein the SAKE is brewed from rice of the same variety as that of the ear of rice.
3. The method of claim 1, further comprising:pasteurizing the SAKE.
4. The method of claim 1, further comprising:pasteurizing the ear or rice.
5. The method of claim 1, further comprising:pasteurizing the SAKE; and
6. The method of claim 5, wherein the method of pasteurizing the ear of rice includes using at least one of: Alcohol, Hydrogen Peroxide (H<sub>2</sub>O<sub>2</sub>), Hypochlorous Acid (HClO), Sorbic Acid (CH<sub>3</sub>CH=CHCH=CHCOOH), surfactants, or boiled water.

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7. An article comprising:
  - a translucent container;
  - an alcoholic beverage product brewed from rice and disposed in the translucent container; and
  - an ear of rice disposed in the translucent container.
8. The article of claim 7, wherein the ear of rice is of the same variety of rice from which the alcoholic beverage was brewed.
9. The article of claim 7, wherein:
  - the SAKE is pasteurized; and
  - the ear of rice is pasteurized separately from the pasteurization of the SAKE.